Frese di copiatura toriche - Z=2 elica 40° - simile a DIN 6527-L

Linea "ULTRA Ra" con gole lappate

Torus copy cutters - Z=2 Helix 40° - Similar to DIN 6527-L

"ULTRA Ra" Speed Line with fine lapped chip flutes

102TC-40°

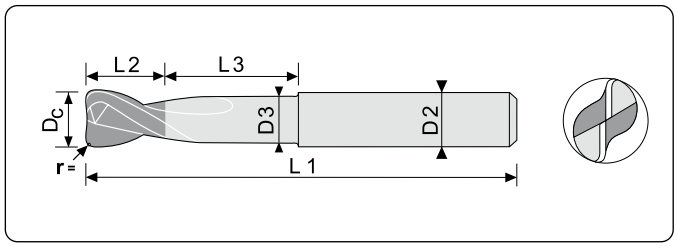
102TC-40°G

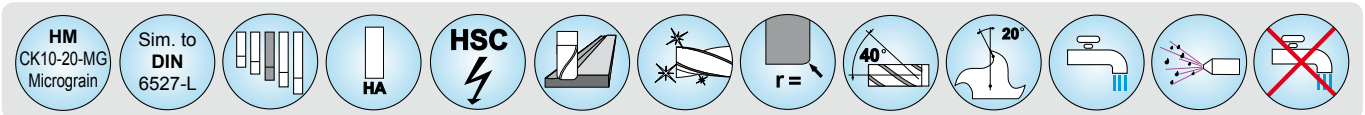
Settori d'impiego / *Range of application*

A: Leghe leggere / *Light alloys*
A1.1-1.6 A2.1-2.6 A3.1-3.2 A4.1-4.2

B: Plastiche - Plastiche rinforzate con fibre
B: *Plastics - Reinforced plastic fibres*
(GFK - CFK - AFK) - B1.1-1.6 B2.1-2.4

E: Titanio / *Titanium*
E1.1-2.1





D_c h10	L2	L1	L3	D2 h6	D3	r	102TC-40°	102TC-40°G Rivestite / *Coated*
2	4	57	2	6	1,8	0,5	102TC.020-40°	102TC.020-40°G
3	5	57	4	6	2,8	0,5	102TC.030-40°	102TC.030-40°G
4	6	57	6	6	3,7	0,5	102TC.040-40°	102TC.040-40°G
5	7	57	8	6	4,6	0,5	102TC.050-40°	102TC.050-40°G
6	8	57	12	6	5,5	1	102TC.060-40°	102TC.060-40°G
8	10	63	16	8	7,4	1	102TC.080-40°	102TC.080-40°G
10	12	72	19	10	9,2	1,5	102TC.100-40°	102TC.100-40°G
12	14	83	23	12	11	1,5	102TC.120-40°	102TC.120-40°G
14	16	83	25	14	13	2	102TC.140-40°	102TC.140-40°G
16	18	92	25	16	15	2	102TC.160-40°	102TC.160-40°G
20	22	104	31	20	19	2,5	102TC.200-40°	102TC.200-40°G

Per i parametri di lavoro vedere pagina 81-92
Pour les paramètres d'usinage voir page 81-92